

DRILL BIT CHART

Fraction	No.Size	Metric	Decimal		Fraction	No.Size	Metric	Decimal
	80	.34	.0135		3/32		2.38	.0938
	79	.37	.0145			41	2.44	.0960
1/64		.40	.0156			40	2.50	.0980
	78	.41	.0160			39	2.53	.0995
	77	.46	.0180			38	2.58	.1015
	76	.51	.0200			37	2.64	.1040
	75	.53	.0210			36	2.71	.1065
	74	.57	.0225		7/64		2.78	.1094
	73	.61	.0240			35	2.79	.1100
	72	.64	.0250			34	2.82	.1110
	71	.66	.0260			33	2.87	.1130
	70	.71	.0280			32	2.95	.1160
	69	.74	.0292				3 mm	.1181
	68	.79	.0310			31	3.05	.1200
1/32		.79	.0313		1/8		3.18	.1250
	67	.81	.0320			30	3.26	.1285
	66	.84	.0330			29	3.45	.1360
	65	.89	.0350			28	3.57	.1405
	64	.91	.0360		9/64		3.57	.1406
	63	.94	.0370			27	3.66	.1440
	62	.97	.0380			26	3.73	.1470
	61	.99	.0390			25	3.80	.1495
		1 mm	.0394			24	3.86	.1520
	60	1.02	.0400			23	3.91	.1540
	59	1.04	.0410		5/32		3.97	.1562
	58	1.07	.0420			22	3.99	.1570
	57	1.09	.0430				4 mm	.1575
	56	1.18	.0465			21	4.04	.1590
3/64		1.00	.0469			20	4.09	.1610
	55	1.32	.0520			19	4.22	.1660
	54	1.40	.0550			18	4.31	.1695
	53	1.51	.0595		11/64		4.37	.1719
1/16		1.59	.0625			17	4.39	.1730
	52	1.61	.0635			16	4.50	.1770
	51	1.70	.0670			15	4.57	.1800
	50	1.78	.0700			14	4.62	.1820
	49	1.85	.0730			13	4.70	.1850
	48	1.93	.0760		3/16		4.76	.1875
5/64		1.98	.0781			12	4.80	.1890
	47	1.99	.0785			11	4.85	.1910
		2 mm	.0787			10	4.91	.1935
	46	2.06	.0810				5 mm	.1969
	45	2.08	.0820		13/64		5.16	.2031
	44	2.18	.0860		7/32		5.56	.2188
	43	2.26	.0890			A	5.94	.2340
	42	2.37	.0935					

Fraction	No. Size	Metric	Decimal		Fraction	No.Size	Metric	Decimal
15/64		5.95	.2344		1/2		12.70	.5000
		6 mm	.2361				13 mm	.5118
	B	6.05	.2380		33/64		13.10	.5156
	C	6.15	.2420		17/32		13.49	.5312
	D	6.25	.2460		35/64		13.89	.5469
1/4		6.35	.2500				14 mm	.5512
	E	6.35	.2500		9/16		14.29	.5625
	F	6.53	.2570		37/64		14.68	.5781
	G	6.63	.2610				15 mm	.5906
17/64		6.75	.2656		19/32		15.08	.5938
	H	6.76	.2660		39/64		15.48	.6094
	I	6.91	.2720		5/8		15.88	.6250
		7 mm	.2756				16 mm	.6299
	J	7.04	.2770		41/64		16.27	.6406
	K	7.14	.2810		21/32		16.67	.6562
9/32		7.14	.2812				17 mm	.6693
	L	7.37	.2900		43/64		17.07	.6719
	M	7.49	.2950		11/16		17.46	.6875
19/64		7.54	.2969		45/64		17.86	.7031
	N	7.67	.3020				18 mm	.7087
5/16		7.94	.3125		23/32		18.26	.7188
		8 mm	.3150		47/64		18.65	.7344
	O	8.03	.3160				19 mm	.7480
	P	8.20	.3230		3/4		19.05	.7500
21/64		8.33	.3281		49/64		19.45	.7656
	Q	8.43	.3320		25/32		19.84	.7813
	R	8.61	.3390				20 mm	.7874
11/32		8.73	.3438		51/64		20.24	.7969
	S	8.84	.3480		13/16		20.64	.8125
		9 mm	.3543				21 mm	.8268
	T	9.09	.3580		53/64		21.03	.8281
23/64		9.13	.3594		27/32		21.43	.8438
	U	9.35	.3680		55/64		21.84	.8594
3/8		9.53	.3750				22 mm	.8661
	V	9.56	.3770		7/8		22.23	.8750
	W	9.80	.3860		57/64		22.62	.8906
25/64		9.92	.3906				23 mm	.9055
		10 mm	.3937		29/32		23.02	.9062
	X	10.08	.3970		59/64		23.42	.9219
	Y	10.26	.4040		15/16		23.81	.9375
13/32		10.32	.4063				24 mm	.9449
27/64		10.72	.4219		61/64		24.21	.9531
		11 mm	.4331		31/32		24.61	.9688
7/16		11.11	.4375				25 mm	.9843
29/64		11.15	.4531		63/64		25.00	.9844
15/32		11.91	.4688		1 inch		25.40	1.000
		12 mm	.4724					
31/64		12.30	.4844					